

# INTERNATIONAL METAL DECORATOR

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## Save The Dates

**Annual Scholarship**  
**Golf Outing**  
Tuesday, May 19, 2015

**Annual Conference**  
Wednesday, May 20  
&  
Thursday, May 21, 2015

Hilton Indian Lakes  
Bloomington, IL USA



[www.metaldecorators.org](http://www.metaldecorators.org)

## **ACTIVE THEN, ACTIVE NOW!**

There is no other time of the year for the IMDA that equals the first quarter. We are in full planning mode for our May Conference, our promotional material is being produced, and marketing for the Excellence in Quality Competition is underway. Scholarship applications have been sent out and are being received by the March 31 deadline, and Decorator of the Year applications are being placed into the mail. Sponsorships for the Conference, The Scholarship Golf Outing, and the Quality Showcase are being processed, and Exhibition reservations are received and processed. You most likely have seen the Eblasts that have been sent your way. Furthermore, the Golf Committee is busy gathering all of the wonderful gifts to be distributed at the Banquet.

Our annual dues invoices are being received and processed in the first quarter as well and this issue of your newsletter has been written, printed, and mailed to the members. Membership application receipts are the greatest during the period leading up to the conference and the membership committee is busy with writing the welcome letters. Needless to say, the internet is alive with requests for information and with registration submissions.

So one would think that we can rest on April 1st having finished the tasks of the first quarter. Not so, we will be in full production mode to bring you the best conference experience a metal decorating industry member can have. Companies will be active submitting registrations and quality contest entries, preparing for their exhibits and booking flights and hotel rooms. Have you made your reservations and finished your planning for May's Conference? You can find all that you need about the IMDA Conference on our website: [www.metaldecorators.org](http://www.metaldecorators.org) in the Event Section. Don't delay as hotel rooms and exhibit space fill up quickly.

The IMDA is certainly alive and active! And active is what we want an IMDA membership experience to be! With your input and contributions as committee members, newsletter contributors, speakers, sponsors, exhibitors, and attendees you are helping to keep the IMDA strong. You also provided guidance for our future planning. We have included some of the membership survey responses from this past year's conference in this issue and please know that the IMDA Board and Officers have taken your responses to heart. I think that the actions you are seeing now taken by the Committees are directly correlated to your contributions and suggestions.

In closing this welcome, we refer you to the last article on the back page of this newsletter. Active then, Active Now! The IMDA would not have it any other way!

We are looking forward to seeing you in May.



## ***President's Message***

Hello Fellow IMDA Members,

Welcome to 2015! I'd like to personally welcome our new IMDA Members, our new Board of Directors and our new Executive Team! This is going to be a great year for our organization! I encouraged our members to get involved in our Committees and you responded. Thank you for committing your valuable time and energy in helping with our Newsletter, Website/Eblast, Membership and Conference Committees.

Speaking of the Conference Committee, our members are working hard in preparing an informative and educational conference filled with networking opportunities. Our theme is "Metal Packaging, Solutions Through Education." We've secured speakers from around the industry, Crown Cork & Seal, Boulder Imaging and Valspar to name a few. I think you will enjoy our Motivational Speaker, Jerry Markbriet, a Retired NFL Referee. The IMDA Memorial Scholarship Golf Outing will be held on May 19, the Conference begins on May 20 through 21. Registration is now open, be sure to book your hotel early as the Hilton Indian Lakes Hotel fills quickly. IMDA Sponsorship and Exhibit registration is now open, as is the Excellence in Quality Awards. Scholarship applications are being accepted through March 31.

Personally I am very excited to be part of the ever changing metal packaging world. I can't wait to see the display of entries in the Excellence in Quality competition, which will once again include the newly created Craft Can category. I am continually amazed by the innovation and quality of printing on metal packaging!

And finally, you spoke and we listened. I am pleased to announce the new location for our 2016 IMDA Conference. Our Site Selection Committee did a fabulous job in securing the Hilton Chicago Oak Brook Hills Resort and Conference Center.

Remember to invite your colleagues, coworkers and friends to join the IMDA. Thank you for your continued support and involvement in this wonderful organization!

**Janelle Harris**

President

## DecoDates

May 19, 2015

### IMDA Scholarship Golf Outing

Hilton Indian Lakes Resort

Bloomington, IL USA

Tel: 410-252-5205

E: [info@metaldecorators.org](mailto:info@metaldecorators.org)

[metaldecorators.org](http://metaldecorators.org)

May 20-21, 2015

### IMDA Annual Conference

Hilton Indian Lakes Resort

Bloomington, IL USA

Tel: 410 252 5205

E: [info@metaldecorators.org](mailto:info@metaldecorators.org)

[www.metaldecorators.org](http://www.metaldecorators.org)

June 1-4, 2015

### Cannex & Fillex Asia Pacific

Guangzhou, China

For more information visit

[www.spgevents.com](http://www.spgevents.com)

### GulfCan 2015

Dubai, UAE

[worldcanconferences.com/gulfcan](http://worldcanconferences.com/gulfcan)

For more dates, visit

[metaldecorators.org](http://metaldecorators.org)

## MEMBERSHIP

### STATISTICS

(as of 10-15-14)

**MEMBERS** 601

**HONORARY** 37

**PRIVILEGED** 21

**TOTAL** 659

**COUNTRIES** 28

From 2010 until 2014 we have experienced a 15% membership growth



2016

## IMDA Annual Conference

### *New Location*

Hilton

Oak Brook Hills Resort

Oak Brook, IL

May 24 - 26, 2016



## *Conference Presentations*

We have posted 2014's individual conference presentations on our website. You can find them in the Member Section. Need assistance getting access?

E:[info@metaldecorators.org](mailto:info@metaldecorators.org) for help; we will gladly assist.



[metaldecorators.org](http://metaldecorators.org)



The IMDA has a  
facebook page and we  
want you to like us.

The page name is  
[facebook.com/metaldecorators](http://facebook.com/metaldecorators)

2014 -2015

## OFFICERS & DIRECTORS

### President

Janelle Harris

### Vice President

Art Hurley, Silgan Closures

### Secretary Treasurer

Dr. William Hoyle, Hoyle Consulting

### Executive Director

Michael Masenior

### Directors

John Clark, Heraeus Noblelight Fusion UV

Rick Clendenning, INX International Ink Co

Craig Eberts, Honorary Member

Joe Finan, INX International Ink Co.

Mark Finch, Silgan Containers

John Friedman, Northern Container

Eugene Furey, Honorary Member

William Graue, Honorary Member

Nick Hammer, Ardagh Group

Jim Hogan, Rexam Beverage

Kyle Hurla, INX International Ink Co.

Jack Knight, INX International Ink Co.

James Lore, Watson Standard

Kenneth Matyska, Honorary Member

T.R. Moreau, Can Corporation of America

Ted Nevins, J.L. Clark

Mark Novotny, Nordson Corp

Neal Santangelo, Urethane Roller Specialists

Allan Sayers, Sayers Publishing

Renee Schouten, INX International Ink Co.

Phil Shaughnessy, Crown Cork & Seal

Gary Silke, Honorary Member

Steve Steerman, Ball Corp

Mark Von Bokel, SGS International

John Wise, Metal Container

Michael Yavorski, Valspar Corporation

## Memorials

We are saddened to report the passing of **Tony Vopenka**, retired Lakeland Can Company, on February 6 at the age of 89. Tony joined the IMDA in 1984.

Fred Wiencek, Inx International, passed away on March 4 at the age of 69. Fred was a mentor and great friend to many lending a strong hand whenever needed. We extend our condolences to his family.

# MEMBERSHIP NEWS

## 2015 SCHOLARSHIPS

We have mailed out the requests for scholarship applications to those who requested them. There is still time to get them filled in and submitted by March 31st. Scholarships are awarded to the children and grandchildren of IMDA members. Remember that you must be a member in good standing in order to receive an application.

## 2015 IMDA DECORATORS OF THE YEAR

Now is the time to begin the thought process for nominating your valuable team members for our annual award. This award will be presented during our awards luncheon at this year's conference. We mailed out applications and you can also find them at [metaldecorators.org](http://metaldecorators.org) in the event section.



## 2015-2016 IMDA MEMBERSHIP DIRECTORY

We will once again publish our membership directory in 2015. We sent out the change forms with the dues invoices. Please submit any changes to your information to [info@metaldecorators.org](mailto:info@metaldecorators.org) by April 1st.

In the meantime, if you need to access the membership information, you can find the directory in the member section of our website: [www.metaldecorators.org](http://www.metaldecorators.org)



## IMDA Members - Watson Standard

Watson Standard announced the appointment of **Henry K. Watson, IV** to President from his previous position of Executive Vice President. Henry will have complete oversight and responsibility for Watson Standard and its operating companies, reporting directly to company Chairman, **H. Knox Watson, III** and the Board of Directors.

**Jim Lore**, IMDA Board Member, has been promoted to Vice Chairman and will remain the President of Watson Industries, Inc, focusing his efforts on European expansion and corporate succession planning.

## MEMBERSHIP SURVEY RESULTS

During our 2014 Conference, the IMDA presented a survey to those members in attendance for the purpose of getting help to improve our services and membership value. Following are some of the results from the responses received to questions asked.

### Conference Related

Reasons to Attend the Conference: *Networking, Obtain Technical Information, and to establish contacts*

If more than one day conferences should be held: *80% stated to stay with one multi-day conference per year.*

If we should hold conferences outside of Chicago area: *88% stated that we should consider it.*

### Membership

How we can improve membership value to those who can not attend? *Make presentations available on the website*

Additional ways to improve membership value: *Establish a Technical Library and conduct regional one day seminars*

Have you registered in our Member Section of the Website? *We still have many who have not signed up.*

Overall satisfaction with the IMDA: *Overwhelmingly answered satisfied*

### Newsletter

Topics desired for newsletter content: *Add more technical information, provide resource information and provide more membership information.*

What is the desired frequency of publishing the newsletter? *Quarterly publication is most desired*

Is the printed version or the website version most desired? *Members want both versions available*

### Social Media

Is social media important to you? *Members who are active use LinkedIn the most followed by Facebook and Twitter*

**Thank you for your participation; The IMDA has already begun acting on your input and will continue to do so.**

## Membership Committee Report

The IMDA membership committee, with Chairman Mark Novotny's leadership, is developing a strategic plan to grow the IMDA worldwide. Our first mission will involve having a presence at Cannex Asia Pacific from June 1-4, 2015. We will have membership packets available to tell the IMDA story and to inform the metal decorating industry on the value of IMDA membership. We are also compiling a program to reach out to metal packaging industry executives to ask them to encourage more of their team members to get involved with the IMDA.

The committee is also asking you, as a current member, to reach out to those in your own company. Emphasize to those attending our upcoming conference that new members will get the member conference rate if they join before conference. Applications can be found at [www.metaldecorators.org](http://www.metaldecorators.org).

### WORLD FOOD CONTAINERS



According to an article published in Food & Beverage Packaging magazine, world demand for food containers is forecasted to increase 4.5% annually to \$139.1 billion in 2017. Emerging markets in Central and South America, Eastern Europe, Africa/Mideast and the Asia/Pacific regions will have significant increases due to the increase in the middle class, two income households, and population shifts toward the larger urban locations. North America and Western Europe will continue the conversion to premium packaging with convenience features. This information was garnered from an industry study from The Freedonia Group which offered details of forecasts for the years 2017 - 2022. For more information, go to: [www.packstrat.com/articles/86031-world-food-containers](http://www.packstrat.com/articles/86031-world-food-containers)



### ***Metal Decorating Troubleshooting App Can Help With Technical Issues***

The INX Troubleshooting Guide App is an impressive step in the right direction to save time for metal decorators. Designed as an instant information resource, the easy-to-use tool recognizes symptoms, determines probable causes and finds solutions for many printing applications including UV metal decorating as well as 2 piece and 3-piece metal decorating. The Troubleshooting Guide App allows decorators to select and save the most common printing problems they experience and share it with someone else. It is available for download at iTunes (iOS), Google Play Store (android) and Microsoft (Windows Phone and Windows Surface Tablet) stores. You can learn more about the app by visiting [www.inx4help.com](http://www.inx4help.com).

Metal Decorators and printers alike gaining insight isn't limited to only the Troubleshooting App. INX also makes available to the industry INXDaily, the new free daily resource to keep up-to-date on the latest industry news and technology developments. INXDaily can be accessed at [www.inxdaily.com](http://www.inxdaily.com) and is an extension of INX International's ever-growing Social Media presence. Having already developed loyal followings on Facebook, Twitter and LinkedIn, INXDaily will compile the industry's top trending articles and information - including links, videos and tweets – from selected news sources.



**2015**  
***Conference Motivational Speaker***  
***Jerry Markbreit***

Jerry Markbreit's position as Trade and Barter Manager for 3M Company was unique in the business world. That position, combined with his experience as one of only sixteen National Football League Referees, has given him the background to develop an interesting and worthwhile message for professional groups.

Markbreit has retired from the 3M Company after 38 years. In his position, he daily negotiated and traded millions of dollars of advertising, media time, materials, etc. with businesses throughout the world.

After officiating football for nine years, Markbreit became a member of the Big Ten Football officiating staff. His most memorable games in the Big Ten include:

The 1996 Notre Dame/Michigan State National Championship Game (10-10) tie, The 1972 Rose Bowl game between Stanford and Michigan, and Six Ohio State/Michigan games, including the 1971 (10-7) Michigan victory when Woody Hayes stormed the field in his "first national tirade."

Markbreit wrote a weekly football column for the Chicago Sun Times for several years while working college football and in 1973 wrote *The Armchair Referee* published by Doubleday & Company. In 1988 his autobiography, *Born to Referee*, was published by William Morrow Company. He currently writes an internet column for the Chicago Tribune under ChicagoSports.com.

Markbreit is best known as one of the most popular NFL referees today. 1998 was his 23rd and final season in the league. His career reads like a history book - refereeing Superbowls 17, 21, 26, and 29 and 8 Championship Games.

He is currently an assistant supervisor in the NFL officiating office, in charge of training referees.

# CAN SCIENCE

## **Info from the new resource for news and information on metal packaging**

We'd like to introduce you to Can Science, a new industry-news website produced by NAMPA which was recently launched to the industry. [www.cansciencenews.com](http://www.cansciencenews.com)

At Can Science, we'll cover a range of issues affecting the packaged-food business, feature innovators and prominent industry players, and shine a light on new technology and other important developments.

You can get a good feel for our coverage by taking a look at the four stories on the site today. We've got a news story about the FDA's recent safety ruling on BPA, a scorecard that uses NIEHS criteria to judge a new scientific study, a Q&A with Greg Stromberg of CannedWater4Kids and a story about the surprising influence of "mom scientists."

We hope you'll give one or more of these stories a read — and we hope you like what you see. We'd love to hear your suggestions and ideas for stories we should cover. Email us anytime: [support@cansciencenews.com](mailto:support@cansciencenews.com).



## 19th Annual EXCELLENCE IN QUALITY COMPETITION for 2015

Start gathering all of those award winning entries to be submitted into the 2015 Excellence in Quality Competition. This year promises to be one of the best showcases ever as we will include the new Craft Can category. Last year's Craft Can category was full of fun designs and high quality printing. We are moving the deadline forward by two weeks in order to have a better display of the products at the conference and more opportunity to photograph the entries for inclusion into our publicity and promotion pieces distributed to the market. The Deadline for entry in 2015 is April 30. The entry form can be found in the Events Section of [www.metaldecorators.org](http://www.metaldecorators.org).

***We extend a special Thank You to the companies listed below for their 2015 Sponsorship, not only in a financial way, but for believing that there is value in recognizing those metal decorating companies who participated. Without your support, our showcase would not be a reality.***

### 2015 SPONSORS

#### Gold Level



#### Silver Level



#### Bronze Level



# METAL DECORATING RESOURCE GUIDE

## AIR POLLUTION CONTROL

### **Adwest Technologies, Inc** *(conference sponsor)*

1175 North Van Horne Way  
Anaheim, CA 92806  
Tel: 714-632-9801  
www.adwestusa.com

### **Anguil Environmental Systems** *(conference sponsor)*

8855 N. 55th Street  
Milwaukee, WI 53211 USA  
Tel: +1 414-365-6400  
www.anguil.com

### **Babcock & Wilcox Megtec Systems**

830 Prosper Street  
De Pere, WI 54115  
Tel: 920-337-1505  
www.megtec.com

### **Environmental Services & Technologies** *(conference sponsor)*

4941 41st Street  
Moline, IL 61265 USA  
Tel: 309-762-9551  
www.envsrv.com

### **Epcon Industrial Systems**

PO Box 7060  
The Woodlands, TX 77387  
Tel: 936-273-3300  
epcon@epconlp.com

### **Pro-Environmental, Inc**

10134 6th Street, Suite K  
Rancho Cucamonga, CA 91730  
Tel: 909-898-3010  
www.pro-env.com

## ANILOX SYSTEMS

### **John M Travis Ltd**

234 Carnoustie  
Marble Falls, TX 78654  
Tel: 740-974-5075  
www.travisltd.com

## BLANKETS

### **DYC Supply** *(conference sponsor)*

5740 Bay Side Road  
Virginia Beach, VA 23455 USA  
Tel: 800-446-8240  
www.d-y-c.com

### **Package Print Technology**

1831 Niagara Street  
Buffalo, NY 14207 USA  
Tel: 800-382-8851  
www.packageprinttech.com

## BODYMAKER Spare Parts

### **Beckon Worldwide Inc** *(conference sponsor)*

455 E. Clinton Place  
St. Louis, MO 63122 USA  
Tel: +1 314-965-0755  
www.beckonworldwide.com

## CHEMICALS & MATERIALS

### **Coral Chemical Company** *(see Lubricants & Cleaners)*

### **Grace Davison Materials & Packaging** *(conference sponsor)*

7500 Grace Drive  
Columbia, MD 21044 USA  
Tel: +1 410-531-4000  
bryan.t.pugh@grace.com

### **Henkel Corporation** *(conference sponsor)*

32100 Stephenson Hwy  
Madison Heights, MI 48071  
Tel: +1 248-577-2243  
www.henkelna.com

## COATINGS

### **AkzoNobel Packaging Coatings** *(conference sponsor)*

16651 Sprague Road  
Strongsville, OH 44136 USA  
Tel: +1 440-297-5589  
www.akzonobel.com

### **PPG Industries** *(conference sponsor)*

500 TechneCenter Drive  
Milford, OH 45150  
Tel: +1 513-576-3100  
www.packagingcoatings.com

### **Sidas Coatings, LLC**

909-K Canterbury Road  
Westlake, OH 44145 USA  
Tel: 440-871-4164  
www.sidasacoatings.com

### **Valspar Corporation** *(conference sponsor)*

2001 Tracy Street  
Pittsburgh, PA 15233 USA  
Tel: +1 412-766-9300  
packaging@valspar.com

### **Watson Standard** *(conference sponsor)*

PO Box 11250  
Pittsburgh, PA 15238 USA  
Tel: +1 724-275-1000  
www.watsonstandard.com



## COATING APPLICATION SYSTEMS

### **Nordson Corporation** *(conference sponsor)*

300 Nordson Drive  
Amherst, OH 44001  
Tel: +1 440-985-4000  
www.nordson.com/container

## COATING, PRESS & TWO PIECE ROLLERS

### **Finzer Roller, Inc** *(conference sponsor)*

129 Rawls Road  
Des Plaines, IL 60018 USA  
www.finzerroller.com

### **Urethane Roller Specialists**

100 S. Central Ave  
PO Box 566  
Eureka, MO 63025 USA  
Tel: 800-367-1136  
www.urethanageroller.com

### **Rollercoat Industries** *(conference sponsor)*

10135 Hwy 62 East  
Tampa, FL 33610 USA  
Tel: 800-248-4351  
www.rollercoat.com

## CONSULTANTS

**Beckon Worldwide**, see Bodymaker spare parts

## DAMPENING SYSTEMS

### **Epic Products International**

2801 E. Randol Mill Road  
Arlington, TX 76011 USA  
www.epicproducts.com

## FLAT SHEET PRESSES

### **Fuji Kikai Kogyo Co, Ltd.** *(conference sponsor)*

44-2-10 Hachihonmatsuhigashi  
Higashihiroshima, 739-0146 Japan  
Tel: +81-82-428-2455  
www.fujikikai.co.jp

### **KBA-MetalPrint** *(conference sponsor)*

Wernerstr. 119-129  
D-70435 Stuttgart, Germany  
Tel: +49 711-69971-0  
www.kba-metalprint.de

### **Crabtree of Gateshead**

Trading Estate, Gateshead  
Tyne & Wear, NE11 OSU UK  
Tel: +44-191-487-5071  
www.crabpress.co.uk

## INDUCTION HEATING

### **Ajax Tocco Magnethermic** *(conference sponsor)*

1745 Overland Avenue N.E.  
Warren, OH 44483 USA  
Tel: 330-372-8552  
www.ajaxtocco.com

## INKS

### **Chromatic Technologies, Inc** *(quality sponsor)*

1096 Elkton Drive, Suite 600  
Colorado Springs, CO 80907 USA  
Tel: +1 719-592-1557  
www.ctiinks.com

### **INX International Ink Co** *(conference sponsor)*

10820 Withers Cove Park Drive  
Charlotte, NC 28278 USA  
Tel: +1 704-372-2080  
www.inxinternational.com

### **Sun Chemical** *(conference sponsor)*

135 W. Lake Street  
Northlake, IL 60164  
Tel: 708-236-3798  
www.sunchemical.com

## LUBRICANTS & CLEANERS

### **Chemtool Incorporated** *(conference sponsor)*

8200 Ridgefield Road  
Crystal Lake, IL 60039 USA  
Tel: +1 815-459-1250  
www.chemtool.com

### **Coral Chemical Company** *(conference sponsor)*

1915 Industrial Ave.  
Zion, IL 60099  
1-847-246-6666  
www.coral.com

### **JAX Inc** *(conference sponsor)*

W134 N5373 Campbell Drive  
Menomonee Falls, WI 53051 USA  
Tel: +1 262-781-8850  
www.jax.com

## MAGNETIC CYLINDERS

### **Bunting Magnetics** *(conference sponsor)*

500 S. Spencer Road  
Newton, KS 67114 USA  
Tel: 316-284-2020  
www.buntingmagnetics.com

*(continued)*

**T.D. Wright Inc. (conference sponsor)**

292 Walnut Street  
St. Paul, MN 55102 USA  
Tel: +1 651-227-1302  
www.magneticcylinders.com

**MAINTENANCE**

**Amro Supply Inc**

140-11 Keyland Court  
Bohemia, NY 11716 USA  
Tel: +1 631-419-1203  
www.amro-supply.com

**METAL SHEET DETECTORS**

**Prime Controls**

4528 Gateway Circle  
Dayton, OH 45440 USA  
Tel: +1 937-435-8659  
www.primecontrols.com

**OVENS**

**Ajax TOCCO Magnethermic (conference sponsor)**

1745 Overland Avenue N.E.  
Warren, OH 44483  
Tel: 330-372-8552  
asmetana@ajaxtocco.com

**Arc Pacific Limited**

1005 Richards Road, Ste. P  
Hartland, WI 53029  
Tel: 262-367-5096  
www.arcpacific.com

**OVEN CLEANING**

**Ace Cleaning Experts**

530 Stoner Road  
Clinton, OH 44216 USA  
Tel: 330-882-4992  
acecleaningexperts.com

**OVEN PARTS & SERVICES**

**Environmental Services & Technologies (sponsor)**

4941 41st Street  
Moline, IL 61265  
Tel: 309-762-9551  
www.envsrv.com

**Babcock & Wilcox Megtec Systems**

830 Prosper Street  
De Pere, WI 54115  
Tel: 920-337-1505  
www.megtec.com

**Perm Machine & Tool Co (conference sponsor)**

9660 Industrial Drive  
St. John, IN 46373 USA  
Tel: +1 219-365-5000  
www.permmachine.com

**PREPRESS SERVICES**

**Anderson Vreeland (conference sponsor)**

15348 Rt 127 N.E.  
Bryan, OH 43506 USA  
Tel: 866-282-7697  
www.andersonvreeland.com

**Carey Color, Inc (Chicago Div.)**

1160 Pierson Drive Suite 102  
Batavia, IL 60510  
Tel: 630-858-6901  
bbeaver@careyweb.com

**Meridian Arts & Graphics**

16 Belgrade Street  
Youngstown, OH 44505  
Tel: 330-759-9099  
twebb@meridianarts.com

**SGS International (conference sponsor)**

626 W. Main Street Suite 500  
Louisville, KY 40202 USA  
Tel: 502-637-5443  
www.sgsintl.com

**VN Graphics**

14640 NE 91st Street  
Redmond, WA 98052 USA  
Tel: 425-454-5165  
www.vngraphics.com

**Youngstown Pre-Press Inc (quality sponsor)**

3691 LeHarps Road  
Youngstown, OH 44515  
Tel: 330-793-3690  
gdoibrindt@ameritech.net

**PRESS/COATER CYLINDER REPAIR/REPLACEMENT**

**Beckon Worldwide**, see Bodymaker spare parts

**Brodie Systems (conference sponsor)**

1539 West Elizabeth Ave  
Linden, NJ 07036 USA  
Tel: 908-862-8620  
www.brodiesystem.com

**QUALITY TESTING & VISUAL INSPECTION EQUIPMENT**

**Acu-Gage Systems**

12 Park Avenue  
Hudson, NH 03051  
Tel: 603-622-2481  
www.acu-gage.com

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## QUALITY TESTING & CONTROL EQUIPMENT *continued*

### **Advanced Color Technologies**

200 Capri Court  
Greenville, SC 29609 USA  
Tel: 864-370-2990  
www.measurecolor.com

### **Applied Vision Corporation** (*conference sponsor*)

2020 Vision Lane  
Akron, OH 44223 USA  
Tel: +1 330-926-2222  
sales@appliedvision.com  
www.appliedvision.com

### **CMC-KUHNKE, Inc.**

1060 Broadway  
Albany, NY 12204 USA  
Tel: +1 518-694-3310  
www.cmc-kuhnke.c

### **ISRA Vision**

4470 Peachtree Lakes Drive  
Duluth, GA 30096 USA  
Tel: +1 770-449-7776  
www.isravision.com

### **Intelligence Sensing, Inc**

46828 Butternut Road  
Oberlin, OH 44074 USA  
Tel: +1 440-774-4411  
www.intelsen.com

### **Pressco Technology, Inc**

29200 Aurora Road  
Cleveland, OH 44139 USA  
Tel: +1 440-498-2600  
sales@pressco.com  
www.pressco.com

### **Sencon** (*conference sponsor*)

6385 W. 74th Street  
Bedford Park, IL 60638 USA  
Tel: +1 708-496-3100  
www.sencon.com

### **Sensory Analytics** (*conference sponsor*)

4413C West Market Street  
Greensboro, NC 27407 USA  
Tel: +1 336-315-6090  
www.sensoryanalytics.com

## REPAIR (SPARE) PARTS

**Beckon Worldwide**, see Bodymaker Spare Parts

### **Cleveland Folder Service**

4330 Lee Ave  
Gurnee, IL 60031 USA  
Tel: +1 847-782-5850  
sales@clevelandfolder.com  
www.clevelandfolder.com

## TWO PIECE DECORATOR MACHINERY

### **Belvac Production Machinery**

237 Graves Mills Road  
Lynchburg, VA 24502  
Tel: +1 434-832-6300  
www.belvac.com

### **Intercan Group Ltd** (*conference sponsor*)

38 Burners Lane  
Kiln Farm, Milton Keynes  
MK11 3HB United Kingdom  
Tel: +44 (0) 1908 270041  
www.intercan.co.uk

### **Rosario Can Technology**

Eindestraat 129  
Dongen, The Netherlands  
Tel: 311 357 92600  
Harry.van.tuyn@rosario.nl

### **Stolle Machinery** (*conference sponsor*)

6949 South Potomac Street  
Centennial, CO 80112  
Tel: +1 303-708-9044  
www.stollemachinery.com

## USED EQUIPMENT DEALERS

**Perm Machine & Tool** see oven parts & services

## UV EQUIPMENT

### **American Ultraviolet Co / Aetek UV Systems**

1229 Romeoville, IL 60446 USA  
Tel: +1 630-226-4200 ext. 6000  
www.americanultraviolet.com

### **GEW, Inc.**

Unit X, 11941 Abbey Road  
North Royalton, OH 44133 USA  
Tel: +1 440-237-4439  
www.gewuv.com

### **Heraeus Noblelight Fusion UV** (*conference sponsor*)

910 Clopper Road  
Gaithersburg, MD 20878  
Tel: +1 301-527-2660  
www.heraeus.com.

### **Miltec UV** (*conference sponsor*)

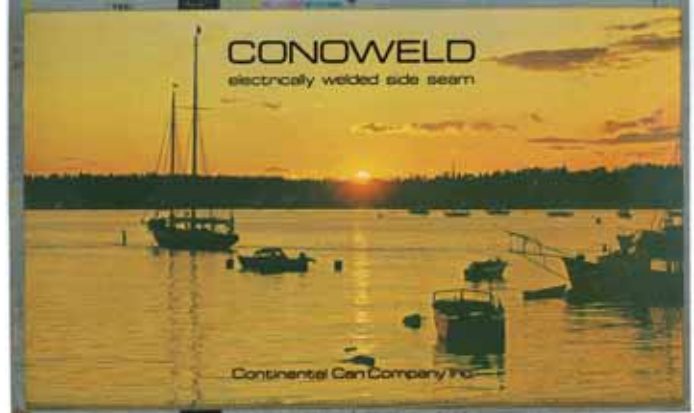
146 Log Canoe Circle  
Stevensville, MD 21666  
Tel: 410-604-2900  
sales@miltec.com  
www.miltec.com

## A POINT IN TIME



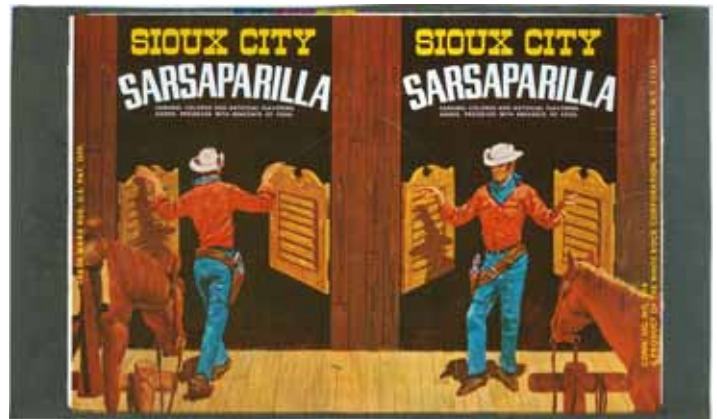
Information from Food & Beverage Packaging and the \*Brewers Association, \*\*Craftcans.com and \*\*\*Brewersassociation.org

Before the 2 Piece Can as we know it today.



Continental Can's new product to replace the soldered can. Used Tin Free Steel and were welded thus reducing the need for solder. Great registration was needed on the rollercoated base coating and varnish applications.

Circa 1970's



For many years, the soldered method was the mainstay. The areas outside of the decoration, right and left, were bare tinplate. The decorated flat sheets were slit into body blanks (above) and the cans were formed and soldered on the bodymaker. Ends were then seamed on both ends of the can.

## A LESSON FROM THE IMDA HISTORY BOOKS

Many IMDA members are most likely not aware that 2 books were written about the NMDA. One covering the period from 1933 until 1962 and the other from 1962 through 1984. Following is an excerpt from the first publication.

A concluding chapter from *A History of The National Metal Decorators Association 1933-1962* by James W. Daniel

"If the NMDA has stabilized and become mature, then what exactly is it in this year of 1962? It is primarily an association of individuals, working together to improve their industry. It is an association in which the members willingly exchange trade, production, and labor information without ever mentioning prices. It is an association which sponsors conventions that are educational and entertaining; suppliers play a large part in the convention yet control of the association remains in the hands of metal decorators. The meetings are such that once a speaker commented on how well attended they were, and how fired up the members are in discussion and question periods; of course it is just this opportunity to discuss and ask questions that makes the conventions really worthwhile."

*With current laws guiding us in our practices, and the suppliers becoming members of the NMDA as equal partners in 1994, the spirit of yesteryear remains within the IMDA to this day.*